



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4165-5
Job Sheet 169996

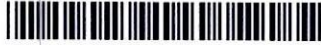


(2)

Part No: D4165-5

Job Qty: 2 ea

Part Name: Aft Rib



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/5/18

Job Tracking No:

Due Date: 1/26/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV B SHEET 3 IPP Rev:A 11.03.09 new issue DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		1/25/18	0.00	0.00	Start Up Waterjet		SC 18/01/08
100	Waterjet	2 pcs		1/25/18	0.00	0.19	Waterjet1		SC 18/01/08
110	QC	2 pcs		1/25/18	0.00	0.00	QC2 Waterjet-3		SC 18/01/08
120	QC	2 pcs		1/25/18	0.00	0.00	QC8-4		
130	HandFinish	2 pcs		1/26/18	0.00	0.26	HandFinish1		2018/01/15
135	QC	2 pcs		1/26/18	0.00	0.00	QC7-3		BE 18/01/15
140	Packaging	2 pcs		1/26/18	0.00	0.00	Packaging3	SA 2018	AT 18/01/18
150	QC21-SA	2 Ea		1/26/18	0.00	0.00	QC21		

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M2024T3S.040	1	81	0	0
	M137884				

Part Specifications

Specifications could not be found.

Plex 1/5/18 12:57 PM dart.poulin.mario

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____

Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION		AGAINST DEPARTMENT/PROCESS			
	Rework ☐	Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	
	Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	
	Use-as-is ☐	Thermoforming ☐	Finishing ☐	Store/Packaging ☐	Other ☐	
	Suspected Unapproved ☐	Large Fab ☐	Supplier ☐			

Date : _____ Step #: _____

Description Work Order Deviation

Job No: 169996
Mfg Date: 01/11/18

Start up Operation
D4165-5

Change No: _____
Operation: _____
Revision: _____
PART NO: _____



MRB (QS1042) Approval

Completed By

Lead hand / Supervisor
Approval Verification

QC / QA Coordinator
Approval

Root Cause				
Environment ☐	No Re-verification ☐	DART Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com	Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	
Design ☐	Operator ☐			Positioned Wrong ☐
Doc/Data ☐	Offset/Setup ☐			Outside Dimensions ☐
Equip/Tooling ☐	Supplier ☐			Over/Under toleran ☐
Handling/Pre ☐	Training ☐			Part Incorrect ☐
Material ☐	Use for Testing ☐			Part Lost/Missing ☐
Internal Transport ☐	Poor Information ☐			Part Moved ☐
Tribal Knowledge ☐	Rushing ☐			Drawing ☐
LOA ☐	Product Improvement ☐			Finish ☐
Substation ☐	Process Improvement ☐			Misread ☐
Past Expiry Date ☐	Manufacturing Process ☐	Turning Sequence ☐		
Misidentified ☐	Past Due ☐	OTHER : _____		



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Inventory

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: D4165-5 Revision: Aft Rib														
150	QC21-SA	S031542	169996	2 Ea	0	S031542	ST236		Stock	1/11/2018	Issue Container			
Operation Totals:		1		2	0									
Part Totals:		1		2	0									
Part Number: M2024T3S.040 Revision: 2024-T3 .040 Sheet														
100	Receive sf	S031541	169996	0 sf	0	M137884	MAT022		Stock	1/11/2018	Issue Container			
Operation Totals:		1		0	0									
Part Totals:		1		0	0									
Totals:		2		2	0									

Plex 1/18/2018 10:33 AM Dart.Poulin.Mario